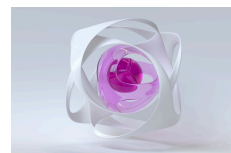


Product Information

INFINAM® PEEK 9359 F

HIGH VISCOSITY, UNREINFORCED PEEK FILAMENT FOR 3D PRINTING



INFINAM® PEEK 9359F is a filament extruded from natural colored VESTAKEEP® polyether ether ketone (PEEK) resin. The semi-crystalline polymer features superior thermal and chemical resistance. Parts made from INFINAM® PEEK 9359F are of low flammability.

Appropriate application fields include aerospace, automotive and other industries. Using INFINAM® PEEK 9359F with FDM technology will benefit our customers, for example less material consumption, superior mechanical properties of printed parts, and more freedom of design.

Delivery of INFINAM® PEEK 9359F

INFINAM® PEEK 9359F has the nominal diameter of 1.75 mm (+/- 0.04 mm*) and fit for FDM/FFF printing. It is supplied on spools with different volumes. The weight of 250 g, 500 g, 1 kg and 2 kg are available. Customer can choose the appropriate volume according to their parts or printing capacity.

The spools are packaged in vacuumed plastic bags to avoid moisture taken.

*Diameters are tested by a multi-axis laser gauge. The diameter is the average of these axis.

Drying recommendations

We recommend drying the filament prior to usage to avoid stringing, bubbles, or other defects.

1. Filament on spool: minimum 12 hours at 100 °C to 120 °C.
2. Filament removed from spool: minimum 4 hours at 130 °C to 140 °C.

The maximum drying temperature of the filament is 140 °C. Please also pay attention to the instruction of your drying device.

Statement on data listed

The properties listed apply to the VESTAKEEP® resin used in the manufacture of INFINAM® PEEK 9359F. The performance of any parts manufactured from INFINAM® PEEK 9359F are dominated by the printing or any other processing of the filament. Only Density and Filament Diameter apply to INFINAM® PEEK 9359F directly.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM
OR VISIT OUR PRODUCT AT WWW.INFINAM.COM

Key Features

Industrial Sector

Automotive and Mobility, Aircraft and Aerospace, Energy, Oil and Gas, 3D Printing

Processing

3D Printing

Resistance to

Heat (thermal stability), Fire / burn

Electrical

Insulating

Delivery form (Mono)filament

Mechanical properties ISO

	dry	Unit	Test Standard
Tensile modulus	3600	MPa	ISO 527
Tensile strength	90	MPa	ISO 527
Yield stress	90	MPa	ISO 527
Yield strain	5	%	ISO 527
Stress at break	70	MPa	ISO 527
Nominal strain at break, ϵ_B	5	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Type of failure	C	-	-
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
Type of failure	C	-	-

Thermal properties

	dry	Unit	Test Standard
Melting temperature	340	°C	ISO 11357-1/-3
Glass transition temperature, DSC	152	°C	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	155	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	205	°C	ISO 75-1/-2
Melting Temperature	340	°C	ASTM D 3418

Physical properties

	dry	Unit	Test Standard
Density	1300	kg/m ³	ISO 1183
Filament Diameter	1.75	mm	-
Density	1300	kg/m ³	ASTM D 792

Burning Behav.

Burning behav. at 1.5 mm nom. thickn.

dry

V-0

Unit

class

Test Standard

IEC 60695-11-10

Thickness tested

1.6

mm

-

Rheological properties

Melt volume-flow rate, MVR

dry

12

Unit

cm³/10min

Test Standard

ISO 1133

Temperature

380

°C

-

Load

5

kg

-

Properties of 3D printed parts acc. ISO

Charpy impact strength on-edge Y, 23°C

dry

N

Unit

kJ/m²

Test Standard

ISO 179/1eU

Charpy impact strength upright Z, 23°C

N

kJ/m²

ISO 179/1eU

Characteristics

Applications

Monofilament

Special Characteristics

Semi-crystalline, High heat resistant

Processing

Fused deposition molding, Additive manufacturing

Color

Natural color

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