

## Product Information

# INFINAM® PEEK 9359 F

## HIGH VISCOSITY, UNREINFORCED PEEK FILAMENT FOR 3D PRINTING



**INFINAM® PEEK 9359F** is a filament extruded from natural colored VESTAKEEP® polyether ether ketone (PEEK) resin. The semi-crystalline polymer features superior thermal and chemical resistance. Parts made from INFINAM® PEEK 9359F are of low flammability.

Appropriate application fields include aerospace, automotive and other industries. Using INFINAM® PEEK 9359F with FDM technology will benefit our customers, for example less material consumption, superior mechanical properties of printed parts, and more freedom of design.

### Delivery of INFINAM® PEEK 9359F

INFINAM® PEEK 9359F has the nominal diameter of 1.75 mm (+/- 0.04 mm\*) and fit for FDM/FFF printing. It is supplied on spools with different volumes. The weight of 250 g, 500 g, 1 kg and 2 kg are available. Customer can choose the appropriate volume according to their parts or printing capacity. The spools are packaged in vacuumed plastic bags to avoid moisture taken.

\*Diameters are tested by a multi-axis laser gauge. The diameter is the average of these axis.

### Drying recommendations

We recommend drying the filament prior to usage to avoid stringing, bubbles, or other defects.

1. Filament on spool: minimum 12 hours at 100 °C to 120 °C.
2. Filament removed from spool: minimum 4 hours at 130 °C to 140 °C.

The maximum drying temperature of the filament is 140 °C. Please also pay attention to the instruction of your drying device.

### Statement on data listed

The properties listed apply to the VESTAKEEP® resin used in the manufacture of INFINAM® PEEK 9359F. The performance of any parts manufactured from INFINAM® PEEK 9359F are dominated by the printing or any other processing of the filament. Only Density and Filament Diameter apply to INFINAM® PEEK 9359F directly.

FOR FURTHER INFORMATION PLEASE CONTACT US AT [EVONIK-HP@EVONIK.COM](mailto:EVONIK-HP@EVONIK.COM)  
OR VISIT OUR PRODUCT AT [WWW.INDUSTRIAL.VESTAKEEP.COM](http://WWW.INDUSTRIAL.VESTAKEEP.COM)

### Mechanical properties ISO

	dry	Unit	Test Standard
Tensile Modulus	3600	MPa	ISO 527
Tensile Strength	90	MPa	ISO 527
Yield stress	90	MPa	ISO 527
Yield strain	5	%	ISO 527

Stress at break	<b>70</b>	MPa	ISO 527
Nominal strain at break, $\epsilon_B$	<b>5</b>	%	ISO 527
Charpy impact strength, +23°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	<b>N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Type of failure	<b>C</b>	-	-
Charpy notched impact strength, -30°C	<b>6</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Type of failure	<b>C</b>	-	-

<b>Thermal properties</b>	<b>dry</b>	<b>Unit</b>	<b>Test Standard</b>
Melting temperature	<b>340</b>	°C	ISO 11357-1/-3
Glass transition temperature	<b>152</b>	°C	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	<b>155</b>	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	<b>205</b>	°C	ISO 75-1/-2

<b>Physical properties</b>	<b>dry</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1300</b>	kg/m <sup>3</sup>	ISO 1183
Filament Diameter	<b>1.75</b>	mm	-

<b>Burning Behav.</b>	<b>dry</b>	<b>Unit</b>	<b>Test Standard</b>
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-

<b>Rheological properties</b>	<b>dry</b>	<b>Unit</b>	<b>Test Standard</b>
Melt volume-flow rate, MVR	<b>12</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>380</b>	°C	-
Load	<b>5</b>	kg	-

## Characteristics

### Key Feature, Industrial Sector

Automotive, Aircraft and Aerospace, Oil and Gas

### Key Feature, Processing

3D printing

### Key Feature, Resistance to

Heat (Thermal Stability), Fire / Burn

### Key Feature, Electrical

Isolating

### Applications

Monofilament

### Processing

Fused Deposition Molding

### Special Characteristics

Semi-crystalline, Heat-stabilized

### Color

Natural Color

### Delivery form

Monofilament

This information and all technical and other advice are based on Evonik's present knowledge and experience. However, Evonik assumes no liability for such information or advice, including the extent to which such information or advice may relate to third party intellectual property rights. Evonik reserves the right to make any changes to information or advice at any time, without prior or subsequent notice. Evonik disclaims all representations and warranties, whether express or implied, and shall have no liability for, merchantability of the product or its fitness for a particular purpose (even if Evonik is aware of such purpose), or otherwise. EVONIK SHALL NOT BE RESPONSIBLE FOR CONSEQUENTIAL, INDIRECT OR INCIDENTAL DAMAGES (INCLUDING LOSS OF PROFITS) OF ANY KIND. It is the customer's sole responsibility to arrange for inspection and testing of all products by qualified experts. Reference to trade names used by other companies is neither a recommendation nor an endorsement of the corresponding product, and does not imply that similar products could not be used.

® is a registered trademark of Evonik Industries AG or one of its subsidiaries

**Evonik Operations GmbH**  
**Smart Materials**  
**High Performance Polymers**  
45772 Marl / Germany  
Tel: +49 2365 49-9878  
[evonik-hp@evonik.com](mailto:evonik-hp@evonik.com)  
[www.plastics-database.com](http://www.plastics-database.com)